



*Wood for life*





The mark of responsible forestry



## About us

Puidukoda is a fast growing Estonian timber processing enterprise, founded in 1997 and situated in South-Estonia. Our main business activity is the production and sales of **NORDIC Softwood (Nordic Spruce – *Picea Abies*, Nordic Pine – *Pinus Sylvestris*, Siberian Larch – *Larix Sibirica*) Planed Timber and Profiled Boards.**

Puidukoda is operating with 2 high-tech, flexible and fully automated production lines including sorting, cross-cutting and shrink-wrapping, erected in 2004 and fully renovated in 2010 and in 2014.

We offer several treatment and value-adding possibilities – surface coating (painting and lacquering), cross-cutting to fixed lengths, end-matching and labelling.

Sawn timber that is being used as raw material is **High-Quality Nordic Softwood.**

## Environment & Sustainability

Wood, plastic and metal residue generated in the production process is being **recycled 100%**.

Profiled boards and C18/C24 construction timber produced by Puidukoda are in accordance with **CE regulations EN14081-1:2005 and EN14915:2006.**

## Trade Mark

“**Wood For Life**” is a trade mark used by Puidukoda since 2009 on all packaging including plastic covers and thermo-foil.

Products marked with “**Puidukoda – Wood For Life**” trade mark stand for **High-Quality Nordic Softwood**, outstanding planing quality and reasonable price !

Since 2010 April we are producing B and C quality products with yellow-colored thermo-foil “ECO-quality”.

## Technology

### Line 1

Fully automated planing line producing **Profiled Boards (Exterior Panelling, Interior Panelling, Flooring):**

- Planing machine Weinig-Waco Hydromat XL30 – 9-spindle planer.
- Band saw Waco BKL Twin – 2-band.
- Automated stacking and packing. Possible to sort into 3 quality classes simultaneously.
- Automated bundling and shrink-wrapping Fisher SFV 1000M.
- Automated moisture content evaluation.
- Automated cross-cutting for DIY lengths.

### Line 2

Fully automated planing line producing **Profiled Boards (Exterior Panelling, Interior Panelling, Flooring):**

- Planing machine Weinig-Waco Hydromat 3500 – 9-spindle planer.
- Band saw Waco BKL Twin – 2-band.
- Automated stacking and packing. Possible to sort into 2 quality classes simultaneously.
- Automated bundling and shrink-wrapping Fisher SFV 1000M.
- Automated moisture content evaluation.
- End-Matching - Flessum Norway double-end tenoner for lengths up to 6000 mm.

### Optimizing & Cross-Cutting

- Paul Maxi 4,0MV optimizing & cross-cutting saw with camera sorting.

### Surface Coating (Painting and Lacquering)

- Ceetec painting machine for primer coating
- Kremling Rexson Airlines high pressure painting line for high quality surface coating and lacquering.
- Cefla Transversal Drying Owen







## Surface Coating & Treatment possibilities

### Vacuum Pressure Impregnation

- Vacuum Pressure Treatment with **Tanalith E and Tanatone copper triazole technology**.
- Vacuum Pressure Treatment with **Osmose Naturewood Alkaline Copper Quaternary (ACQ) technology**.
- Chrome and arsenic free, environmentally friendly treatment for decking, cladding and construction timber.
- **Treatment classes** Class 2 (UC2), Class 3 (UC3) and Class 4 (UC4) according to EU standard EN, British standard BS and French standard CTB.
- Also available treatment according to Nordic NTR standard, treatment classes NTR-A and NTR-AB.
- **Service life** of pressure treated timber is from 15 up to 30 years depending on the treatment class.
- Available in **Green and Brown color**.

### Surface treatment for Interior products

- **Staining** with translucent water-borne alkyd/acrylic wood stains by Teknos, Finland.
- **Lacquering** with water-borne acrylic lacquers by Teknos, Finland. Available clear and in translucent colors, including translucent white.
- **Painting** with water-borne acrylic paints by Teknos, Finland. Available in clear white and in all known color tones (also RAL and NCS).
- **Waxing** – with water-borne Teknowax by Teknos, Finland. Available in translucent colors including translucent white.

### Surface treatment for Exterior products

- **Primer coating** with water-borne alkyd or alkyd/acrylic primers by Teknos, Finland. Primer is being applied on all sides, also back side, giving the cladding extra durability and stability.
- **Painting** with water-acrylate semi-matt exterior paints by Teknos, Finland. Available in all known color tones (also RAL and NCS). Guaranteed finishing quality and durability.

**Minimum Service Life for covering paint** with 3 layers finish (primer and 2 layers of top coat, total paint layer thickness 375 microns wet film) is 10 years for fine sawn surface and 7 years for well planed surface.

**Minimum Service Life for translucent paint** with 3 layers finish (primer and 2 layers of top coat, total paint layer thickness 375 microns wet film) is 7 years for fine sawn surface and 3 years for well planed surface.

Depending on the color tone, achitectural design and location of the building. **For more details please contact us.**





### Larch treatment

A new type of wood, high-quality Siberian Larch has been added to Puidukoda's product selection. To ensure evenly high quality, we obtain the raw material straight from the best region of growth in Irkutsk oblast and only from selected suppliers.

Compared to spruce and pine, Siberian larch is more weather-proof because of its more dense wood structure (about 40% higher density than spruce/pine) and high content of resin. Because of this, larch doesn't need extra treatment and can be installed in its natural state even in external conditions. Over time the natural larch will obtain a grey shade in external conditions without losing its durability.

To obtain a grey shade immediately, we can treat the wood with a ferrous sulphate ( $\text{FeSO}_4$ ) solution. Ferrous sulphate needs sunlight and moisture for the oxidation process, so the nice silver grey look will finally unify during 2–3 months after installation of the cladding. Due to the fact, that the siberian larch is uneven in color, it varies from light yellow to dark red due to different resin amount in every board, the grey color after  $\text{FeSO}_4$  treatment will very also depending on how yellow or red every board was before the treatment.

Since the sulphate residues react also with other materials (metals, concrete, other wood species, natural stone etc.), please consider this fact when You install the Ferrous sulphate treated cladding. If the sulphate residue leaks on other materials, You have to clean it immediately with warm water and cleaning agent.

For the fastening of Siberian Larch, ONLY acidproof A4 stainless steel screws must be used because of the high natural acid, tannin content in the Siberian Larch wood. Also minimum thickness of the screws should be at least 5 mm to prevent the breaking of screws due to higher inner tensions of the Siberian Larch. For the fastening of 21 mm thickness we recommend minimum 5 x 70 mm and for 28 mm thickness minimum 5 x 90 mm A4 acidproof stainless steel screws.

For other shades we treat larch with a tinted stain or we use hot-oiling with Osmose natural linseed oil (walnut brown shade). We offer larch mainly in lengths of 4.0 m.

Currently in the product selection:  
Decking 21 x 145 mm, 27 x 144 mm and 28 x 145 mm.  
External cladding 21 x 145 mm and 22 x 146 mm.  
4-sides planed timber  
21 x 70/145 mm, 28 x 45/70/145 mm and 45 x 45/70/145 mm.

### Painted exterior Cladding with warranty

Puidukoda has, together with paint producer Teknos from Finland developed an industrially painted cladding system with up to 10–15 years warranty. We are looking for local distributors worldwide, who would be interested to build up the local market for pre-painted exterior claddings with warranty on them.

### Waxed interior Siding

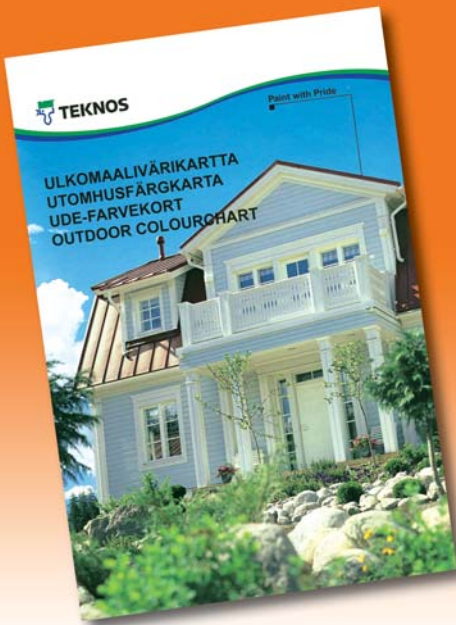
For waxing we are using a water-based interior finishing wax, Teknowax by manufacturer Teknos, that has a standard shade of white. In the waxing process, boards are sanded, then a layer of wax is

applied on our highpressure spraying line; after the drying oven, special polishing brushes, which provide an evenly smooth and silky finish, polish the boards. When compared to other surface treatments used in interiors, waxed surfaces are natural, warm as well very easy to clean and durable. Waxing is our least costly surface finish for interior siding, as the waxing process is simpler and quicker than other methods for treating interior siding boards.

### Osmose linseed oil

In cooperation with Hansacom Ltd. we offer the finishing of timber with Osmose natural linseed oil as an alternative to industrial painting. Oil treatment protects the wood from humidity and UV-radiation and gives it a lasting shade that is not possible to obtain with pressure impregnation. It is a treatment method widely spread in Scandinavia, which has proven itself in the northern climate and now it has arrived in Estonia.

The oiling is done by using the autoclave method but instead of chemical wood protection agent, the wood is deep-impregnated with a natural heated linseed oil that gives the wood a brown walnut shade. The linseed oil that has become significantly more viscose with heating will be pushed deep into the wood with high pressure in the autoclave. Compared to manual oiling this gives the wood significantly better durability, weather resistance and a longer maintenance period (15–25 years, depending on the application). For soft wood types (spruce/pine) preliminary pressure impregnation is recommended (especially for decking boards), that protects it from bluing, mould and fungi. Naturally strong species (larch) doesn't require additional treatment prior to oiling.



Recommended Covering color tones by Teknos.

NOTICE! The color tones are printed on paper and may vary in real life.

**☞ Tee koemallaus.**  
Kun olet valinnut värin, josta pidät, ota koppeinku ja maalaa kokonaisu näin näytteenä kukaan seinä. Anna kuivua ja tarkastele väriä ruuissa vuorokauden en aikana.

**☞ Måla innan du mäter.**  
Köp en produkt av den färg du vill och måla en bit av väggen innan du bestämmer dig. Måla minst en kvadratmeter. Låt torka och titta sen hur det ser ut under dygnets olika timmar.

**☞ Provet måla inden du mäter.**  
Køb et flyende farvesort (prøvedåse) og mål lidt af væggen, inden du bestemmer dig. Mål mindst en kvadratmeter. Lad det tørre sig et par uger, det tager sig ud på forskellige tider af dagen.

**☞ Test the paint.**  
Buy a can of paint and paint about one square meter area. Let it dry and take your time to check the shade in different times of the day.

**☞ Tee proovivärmine.**  
Osta proovivärvi ja väni proovika umbes ruumimõõrune pind. Lase värvil kuivada ja kontrolli värvitõrvi sobivust päeva eri aegadel.

**☞ Сделайте пробную окраску.**  
Купите небольшую количество краски и окрасьте для пробы площадь примерно размером с квадратный метр. Дайте краске высохнуть и проверьте оттенок в разное время в течение суток.

**☞ Próbuj farbę.**  
Kup małą farbę i pomaluj ok. 1 m<sup>2</sup>. Pozwól jej całkowicie powierchnia wyschnąć i sprawdź kolorów w ciągu dnia różnym w oświetleniu.

**☞ Zkušební náter.**  
Nanesite na fasádu vzorek asi o plochu 1 m<sup>2</sup>. Nechte zaschnout a pozorujte odstín v kůdu v různých denních dobach.

**☞ Javassól tesztesztet végezn.**  
Válasszon tesztfestéket és festsen le kb. 1 m<sup>2</sup> felületet. Várja meg a száradást és nézze meg az árnyalatot a különböző napfényes időszakokban.

718 - valkoinen/valko - PÄÄSÄESTI maastaback

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7211	7212
7311	7312
7411	7412
7511	7512
7611	7612
7711	7712
7811	7812

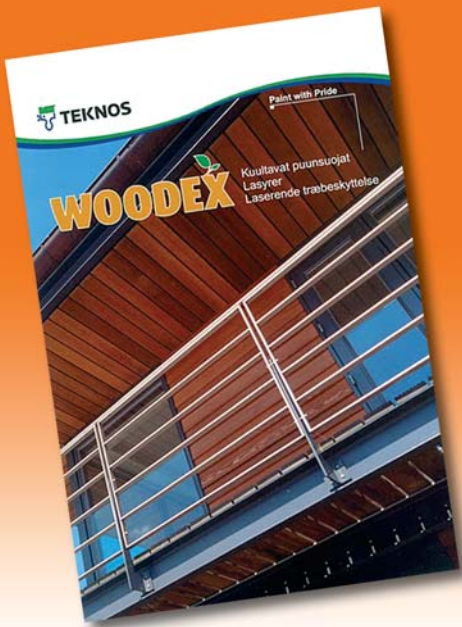
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7351	7352	7353
7451	7452	7453
7551	7552	7553
7651	7652	7653
7751	7752	7753
7851	7852	7853






# TEKNOS

Recommended Translucent color tones by Teknos.













NOTICE! The color tones are printed on paper and may vary in real life.

 <b>1801</b>	 <b>1807</b> (1714)	 <b>1813</b>
 <b>1802</b> (1706)	 <b>1808*</b> (41 Pine)	 <b>1814</b> (1712)
 <b>1803</b> (1713)	 <b>1809</b> (1717)	 <b>1815</b> (1718)
 <b>1804</b> (1702)	 <b>1810*</b> (32 Vainöb)	 <b>1816*</b> (53 Svenskröb)
 <b>1805</b> (1715)	 <b>1811*</b> (31 Teak)	 <b>1817*</b> (R-139)
 <b>1806</b> (1701)	 <b>1812</b> (1705)	 <b>1818</b>

\*Jämför med mått på en måttstav (se B-schemat).  
Svartas siffror nummer är siffror som skrivs i verkliga livet.  
Samma nummer är svartfärgsnummer för måttstav.  
Samma nummer är svartfärgsnummer för måttstav och måttstav.  
Vänster siffror är siffror som skrivs i verkliga livet och siffror som skrivs i verkliga livet.  
Svartas siffror nummer är siffror som skrivs i verkliga livet.

\*I del länder är detta en fördigulic (inte i Finland).  
Siffrorna och namnen som pareras är kulören gälla.  
Användning av bild för bildguld och nyare kulör.  
Kulörerna i denna katalog är så nära de ursprungliga som det trycktekniskt är möjligt.

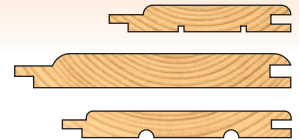
\*Några färger finns denna kulör som standardfärg.  
Till och namn i parentes hänvisar till färgens spridnings.  
Siffror mellan standardfärgen och kulören.  
I samma katalog.  
All trycktekniskt grund kan kulörtekniskt förskrivas.

 <b>1819</b>	 <b>1825</b>	 <b>1831</b>
 <b>1820*</b> (38 Tryckimp.grön)	 <b>1826</b>	 <b>1832</b>
 <b>1821*</b> (51 Grön Ömbr)	 <b>1827</b>	 <b>1833</b>
 <b>1822*</b> (G-245)	 <b>1828</b>	 <b>1834</b>
 <b>1823</b> (1718)	 <b>1829</b>	 <b>1835</b>
 <b>1824</b> (1704)	 <b>1830*</b> (E-144 Tjörbrun)	 <b>1836*</b> (44 Ebenholz)

Tänka på att kulörerna i denna katalog är så nära de ursprungliga som det trycktekniskt är möjligt.  
Måttstavens kulörerna är så nära de ursprungliga som det trycktekniskt är möjligt.  
Svartas siffror nummer är siffror som skrivs i verkliga livet.  
Samma nummer är svartfärgsnummer för måttstav och måttstav.  
Vänster siffror är siffror som skrivs i verkliga livet och siffror som skrivs i verkliga livet.  
Svartas siffror nummer är siffror som skrivs i verkliga livet.

Kulörerna i denna katalog visar kulörerna efter tillagning.  
Den verkliga kulören kan dock avvika betydligt från kulörerna beroende på yta, grovhet, kvalitet och porositet.  
Applikera kulörerna på en gång på hela ytan, så bildas det inte synliga övergångar.

Färgproverna i detta färgkort, angiver den kulör som träbeskyttelsen får efter tillagning.  
Den verkliga kulören kan dock avvika betydligt från kulörerna beroende på yta, grovhet, kvalitet och porositet.  
Vid påläggning av kulörerna träbeskyttelsen bör man tänka på att kulörerna och träet är en enhetlig enhet för att undvika övergångar.



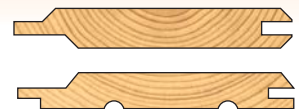
## ① STP · UTP · SOFTLINE

Dimension	Specie	Surface quality	Standard	Order	Pcs in bundle	Pcs in pack
9 x 96	WW/RW	FP / PT / LQ / IM		•	10	770
12,5 x 96	WW / RW	FP / PT / LQ / IM	•		8	616
12 x 121	WW / RW	FP / PT / LQ / IM		•	8	504
14 x 96	WW	FP / PT / LQ / IM	•		8	528
14 x 121	WW	FP / PT / LQ / IM	•		8	432
15 x 121	WW	FP / PT / LQ / IM		•	8	432
18 x 121	WW	FP / PT / LQ / IM		•	6	324
18 x 146	WW	FP / PT / LQ / IM		•	6	252
18 x 196	WW	FP / PT / LQ / IM		•	5	200
19 x 96	WW	FP / PT / LQ / IM		•	6	396
19 x 121	WW / RW	FP / PT / LQ / IM	•		6	324
19 x 146	WW	FP / PT / LQ / IM	•		6	252
21 x 96	WW	FP / PT / LQ / IM		•	5	385
21 x 121	WW	FP / PT / LQ / IM		•	5	315
21 x 146	WW / LH	FP / PT / LQ / IM		•	5	245

<b>FP</b> fine planed	<b>BP</b> bandsaw surface	<b>HM</b> Hit&Miss planed	<b>PT</b> painted	<b>LQ</b> lacquered	<b>IM</b> impregnated	<b>WW</b> spruce	<b>RW</b> pine	<b>LH</b> larch
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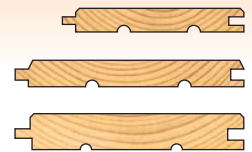
## ② STV · UTV · PTGV Open-Channel

Dimension	Specie	Surface quality	Standard	Order	Pcs in bundle	Pcs in pack
12,5 x 96	WW / RW	FP / PT / LQ / IM	•		8	616
12 x 121	WW / RW	FP / PT / LQ / IM	•		8	504
14 x 96	WW	FP / PT / LQ / IM		•	8	528
14 x 121	WW	FP / PT / LQ / IM		•	8	432
15 x 121	WW	FP / PT / LQ / IM		•	8	432
18 x 95	WW	FP / BP / PT / LQ / IM		•	6	396
18 x 120	WW / RW	FP / BP / PT / LQ / IM	•		6	324
18 x 145	WW	FP / BP / PT / LQ / IM	•		6	252
19 x 96	WW	FP / PT / LQ / IM		•	6	396
19 x 121	WW	FP / PT / LQ / IM		•	6	324
19 x 146	WW	FP / PT / LQ / IM		•	6	252
21 x 96	WW	FP / PT / LQ / IM		•	5	385
21 x 121	WW	FP / PT / LQ / IM		•	5	315
21 x 146	WW / LH	FP / PT / LQ / IM		•	5	245

<b>FP</b> fine planed	<b>BP</b> bandsaw surface	<b>HM</b> Hit&Miss planed	<b>PT</b> painted	<b>LQ</b> lacquered	<b>IM</b> impregnated	<b>WW</b> spruce	<b>RW</b> pine	<b>LH</b> larch
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### ③ STF · UTF · PTGV

Dimension	Specie	Surface quality	Standard	Order	Pcs in bundle	Pcs in pack
9 x 96	WW / RW	FP / PT / LQ / IM		•	10	770
12,5 x 96	WW	FP / PT / LQ / IM	•		8	616
12 x 121	WW / RW	FP / PT / LQ / IM	•		8	504
14 x 121	WW	FP / PT / LQ / IM		•	8	432
15 x 121	WW	FP / PT / LQ / IM	•		8	432
18 x 121	WW / RW	FP / PT / LQ / IM		•	6	324
18 x 146	WW	FP / PT / LQ / IM		•	6	252
19 x 96	WW	FP / PT / LQ / IM		•	6	396
19 x 121	WW	FP / PT / LQ / IM	•		6	324
19 x 146	WW	FP / PT / LQ / IM		•	6	252
20 x 196	WW	FP / PT / LQ / IM	•		5	200
21 x 96	WW	FP / PT / LQ / IM		•	5	385
21 x 121	WW	FP / PT / LQ / IM		•	5	315
21 x 146	WW / RW / LH	FP / PT / LQ / IM		•	5	245
22,5 x 121	WW	FP / PT / LQ / IM		•	5	270
28,5 x 121	WW	FP / PT / LQ / IM		•	4	216
28,5 x 146	WW / RW	FP / PT / LQ / IM		•	4	168

<b>FP</b> fine planed	<b>BP</b> bandsaw surface	<b>HM</b> Hit&Miss planed	<b>PT</b> painted	<b>LQ</b> lacquered	<b>IM</b> impregnated	<b>WW</b> spruce	<b>RW</b> pine	<b>LH</b> larch
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## ④ UYV



Dimension	Specie	Surface quality	Standard	Order	Pcs in bundle	Pcs in pack
18 x 95	WW	FP / BP / PT / LQ / IM	•		6	396
18 x 120	WW / RW	FP / BP / PT / LQ / IM	•		6	324
18 x 145	WW	FP / BP / PT / LQ / IM	•		6	252
21 x 95	WW	FP / BP / PT / LQ / IM	•		5	385
21 x 120	WW	FP / BP / PT / LQ / IM	•		5	315
21 x 145	WW / LH	FP / BP / PT / LQ / IM	•		5	245


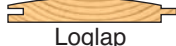



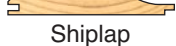

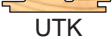
<b>FP</b> fine planed	<b>BP</b> bandsaw surface	<b>HM</b> Hit&Miss planed	<b>PT</b> painted	<b>LQ</b> lacquered	<b>IM</b> impregnated	<b>WW</b> spruce	<b>RW</b> pine	<b>LH</b> larch
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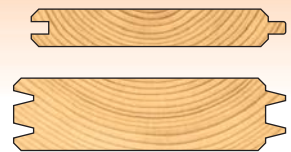


## ⑤ SPECIAL PROFILES

	Dimension	Specie	Surface quality	Standard	Order	Pcs in bundle	Pcs in pack
 UTK	18 x 145	WW	FP / PT / LQ / IM	•			252
 Loglap	19 x 96	WW	FP / PT / LQ / IM		•	6	396
	21 x 120	WW	FP / PT / LQ / IM	•		5	315
	28 x 145	WW	FP / PT / LQ / IM	•			175
 UYL	28 x 120	WW	BP / PT / LQ / IM		•		225
	28 x 145	WW	BP / PT / LQ / IM		•		175
	34 x 145	WW	BP / PT / LQ / IM		•		147
	34 x 195	WW	BP / PT / LQ / IM		•		150
	44 x 195	WW	BP / PT / LQ / IM		•		80
 Romb	18 x 95	WW	FP / BP / PT / LQ / IM		•	6	396
	18 x 120	WW	FP / BP / PT / LQ / IM	•		6	324
	18 x 145	WW	FP / BP / PT / LQ / IM		•	6	252
	22 x 70	WW / LH	FP / BP / PT / LQ / IM	•		6	480
	28 x 70	WW / LH	FP / BP / PT / LQ / IM	•		6	336
 UYK	18 x 145	WW	FP / PT / LQ / IM	•			252
 Shiplap	12 x 121	WW / RW	FP / PT / LQ / IM		•	8	504
 UTK	28 x 70	WW / LH	FP / PT / LQ / IM	•		6	336
 UTK	28 x 146	WW / LH	FP / PT / LQ / IM	•		4	168

<b>FP</b> fine planed	<b>BP</b> bandsaw surface	<b>HM</b> Hit&Miss planed	<b>PT</b> painted	<b>LQ</b> lacquered	<b>IM</b> impregnated	<b>WW</b> spruce	<b>RW</b> pine	<b>LH</b> larch
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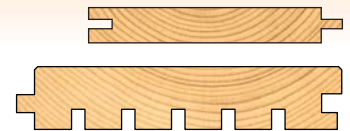
## ⑥ BLOCK

Dimension	Specie	Surface quality	Standard	Order	Pcs in bundle	Pcs in pack
18 x 95	WW	FP / IM		•		396
18 x 120	WW	FP / IM		•		360
18 x 145	WW	FP / IM		•		252
28 x 120	WW	FP / IM		•		225
28 x 145	WW	FP / IM		•		175
34 x 195	WW	FP / IM		•		170
38 x 145	WW	FP / IM		•		126
40 x 120	WW	FP / IM		•		162
44 x 120	WW	FP / IM		•		144
44 x 145	WW	FP / IM		•		112
70 x 145	WW	FP / IM		•		70

<b>FP</b> fine planed	<b>BP</b> bandsaw surface	<b>HM</b> Hit&Miss planed	<b>PT</b> painted	<b>LQ</b> lacquered	<b>IM</b> impregnated	<b>WW</b> spruce	<b>RW</b> pine	<b>LH</b> larch
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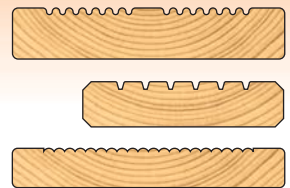
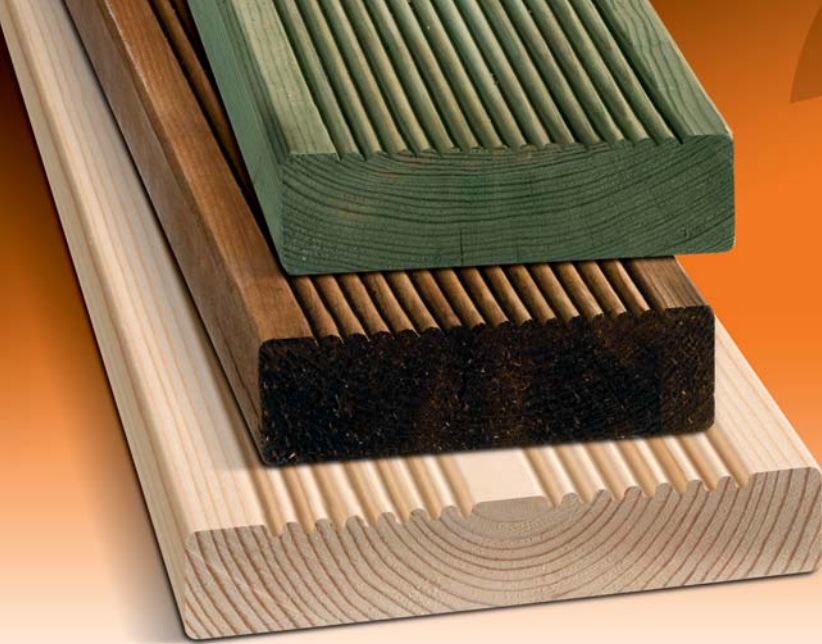


## ⑦ HLL • FLOORING

Dimension	Specie	Surface quality	Standard	Order	Pcs in bundle	Pcs in pack
18 x 95	WW	FP		•	6	396
18 x 120	WW	FP		•	6	324
18 x 145	WW	FP		•	6	252
28 x 120	WW / RW	FP / Special Dry	•		4	216
28 x 145	WW / RW	FP / Special Dry	•		4	168
22,5 x 121	WW	FP		•	5	270
28,5 x 121	WW	FP		•	4	216
28,5 x 146	WW	FP		•	4	168
40 x 245	WW	FP / Special Dry		•		72

<b>FP</b> fine planed	<b>BP</b> bandsaw surface	<b>HM</b> Hit&Miss planed	<b>PT</b> painted	<b>LQ</b> lacquered	<b>IM</b> impregnated	<b>WW</b> spruce	<b>RW</b> pine	<b>LH</b> larch
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## ⑧ DECKING

Dimension	Specie	Surface quality	Standard	Order	Pcs in bundle	Pcs in pack
15 x 95	WW / RW	IM		•		
21 x 120	WW / RW	IM		•		
21 x 145	WW / RW / LH	FP / IM		•		245
28 x 95	WW / RW	FP / IM	•			275
28 x 120	WW / RW	FP / IM	•			225
28 x 145	WW / RW / LH	FP / IM		•		175
33 x 95	WW / RW	FP / IM		•		242

<b>FP</b> fine planed	<b>BP</b> bandsaw surface	<b>HM</b> Hit&Miss planed	<b>PT</b> painted	<b>LQ</b> lacquered	<b>IM</b> impregnated	<b>WW</b> spruce	<b>RW</b> pine	<b>LH</b> larch
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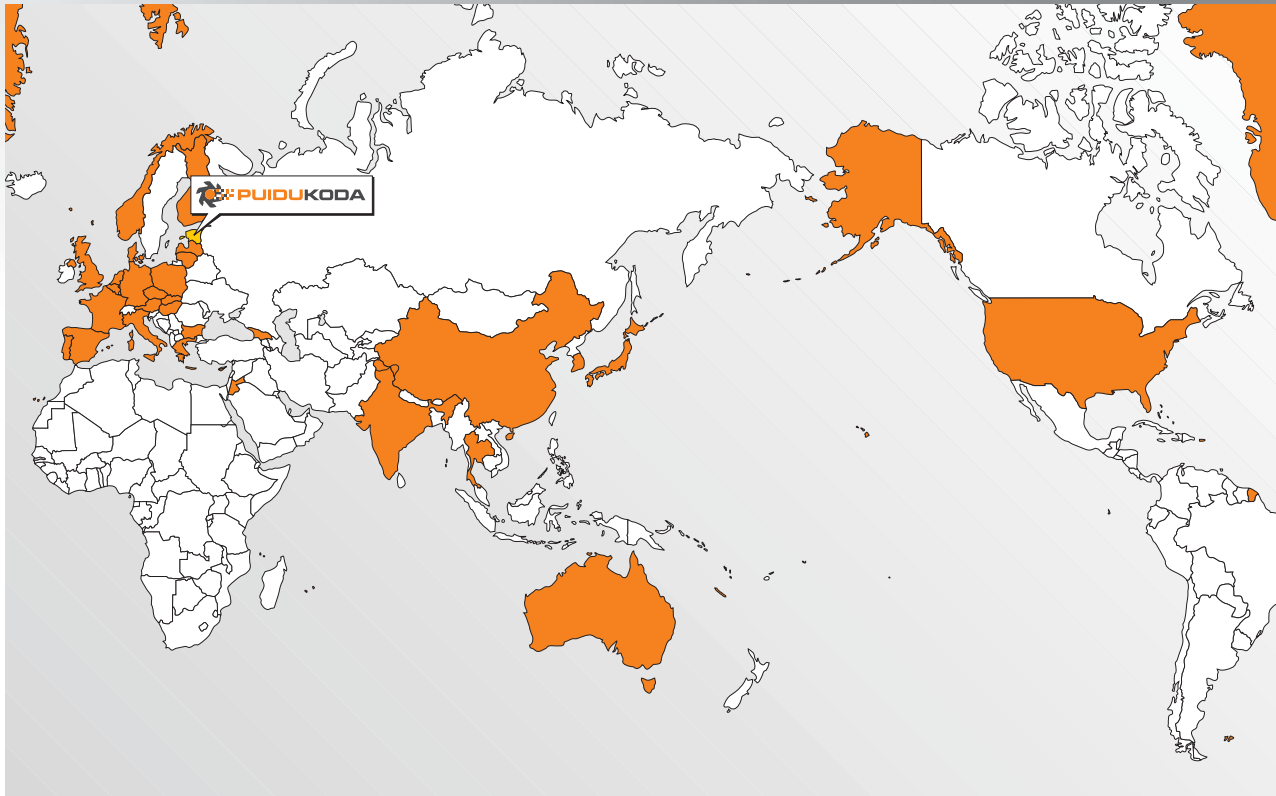




**⑨ S4S · PAR (R = 3 mm)**

Dimension	Specie	Surface quality	Standard	C18 / C24	Order	Pcs in bundle	Pcs in pack
18 x 45	WW	FP / IM	•			10	880
21 x 71	WW	HM / IM			•	5	490
21,5 x 48	WW	HM / IM	•			10	770
18 x 95	WW	FP / BP / IM	•			6	396
18 x 120	WW / RW	FP / BP / IM	•			6	324
18 x 145	WW	FP / BP / IM	•			6	252
18 x 170	WW	FP / IM			•	5	240
18 x 195	WW	FP / IM			•	5	200
21 x 95	WW	FP / BP / IM	•			5	385
21 x 120	WW	FP / BP / IM	•			5	315
21 x 145	WW / RW	FB / BP / IM	•			5	245
28 x 45	WW / RW / LH	FP / IM			•		528
28 x 70	WW / RW / LH	FP / IM			•		336
28 x 95	WW / RW	FP / IM			•		375
28 x 120	WW / RW	FP / IM			•		225
28 x 145	WW / LH	FP / IM			•		175
40 x 95	WW	FP / IM	•				176
40 x 120	WW	FP / IM	•				162
40 x 145	WW	FP / IM	•				112
45 x 45	WW / RW	FP / IM	•				352
45 x 70	WW / RW	FP / IM	•	•			224
45 x 95	WW / RW	FP / IM	•	•			176
45 x 120	WW	FP / IM	•	•			144
45 x 145	WW / RW	FP / IM	•	•			112
45 x 170	WW	FP / IM	•	•			96
45 x 195	WW	FP / IM	•	•			80
45 x 220	WW	FP / IM	•	•			80
45 x 245	WW	FP / IM	•	•			64

<b>FP</b> fine planed	<b>BP</b> bandsaw surface	<b>HM</b> Hit&Miss planed	<b>PT</b> painted	<b>LQ</b> lacquered	<b>IM</b> impregnated	<b>WW</b> spruce	<b>RW</b> pine	<b>LH</b> larch
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**Exterior panelling, Cladding**  
**Interior panelling**  
**Decking**  
**Flooring**  
**Calibrated timber (S4S, PAR)**  
**C18/C24 Strengthgraded timber**  
**Siberian larch cladding and decking**  
**Painted interior and exterior cladding**

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