
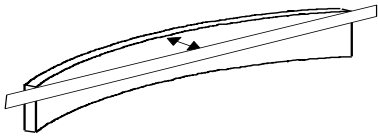
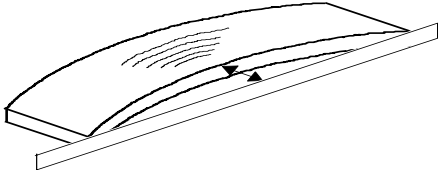
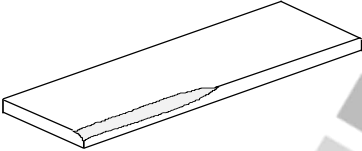
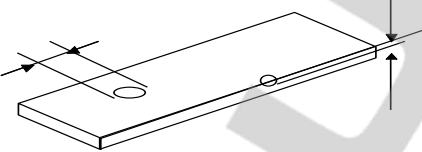
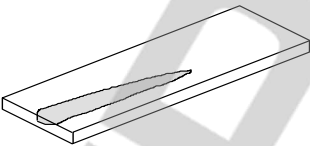
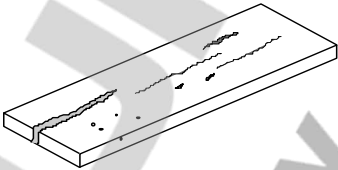


Date: 22.05.2017	<b>B</b>
Main profiles	<b>Interior cladding, exterior cladding, flooring, decking, four-sides planed timber.</b>
Slash (spike, splay) knots	No restrictions.
Sound knots	No restrictions.
Unsound knots (soft dark-coloured)	When the knot stays in, permitted without restrictions.
Bark-ringed knots	When the knot stays in, permitted without restrictions.
Dead knots (firm dark-coloured)	Permitted.
Loose knots or knotholes	On the visible side diameter not over 20mm, density max. after every 2 meter's. Permitted without restrictions on the edge.
Max. permitted no. of knots per meter	No restrictions.
Checks	Permitted in max. 50% of the length not wider than 0.5 mm. Through the board fissure not permitted.
End shakes	Max. permitted length is 2x of the board width, also through shakes.
Ring shakes	Not permitted.
Wane and mechanical damages	Permitted on the hidden and unused side of the profile provided installation of the board is not restricted.
Resin pockets	Permitted without restrictions.
Bark pocket, scar	Permitted without restrictions.
Compression wood	Permitted without restrictions.
Discoloration	Fungus is not permitted. Light blue stain or discoloration (dote) permitted in max. 25% of the volume.
Insect damage	Not permitted.
Moisture content	16 ± 2%
Surface quality	Max. permitted length of hit & miss surface on the visible sides is 2x of the board width. Hit & miss surface on the edges of the visible sides permitted in max. 10% of the volume, till 10% of the board width on the worst side.
Tolerance	Length: ± 10 mm unless specified otherwise. Thickness: ± 0.5 mm. Width: ± 0.5 mm. Max 5% deviation in quality grading allowed from total volume of 1 full pack.

<p>Twist</p> 	<p>8 mm per worst 2 m, provided usage of the material is not restricted.</p>
<p>Bow</p> 	<p>15 mm per worst 2 m, provided usage of the material is not restricted.</p>
<p>Edge bow (crook)</p> 	<p>6 mm per worst 2 m, provided usage of the material is not restricted.</p>
<p>Wane</p> 	<p>Permitted on the hidden and unused side of the profile provided installation of the board is not restricted.</p>
<p>Knots</p> 	<p>For details on cross-sections see page 1.</p>
<p>Discolouration (rot, fungus, blue stain)</p> 	<p>Fungus is not permitted. Light blue stain or discoloration (dote) permitted in max. 25% of the volume.</p>
<p>Checks and end shakes</p> 	<p>Checks permitted in max. 50% of the length not wider than 0.5 mm. Through the board fissure not permitted. Max. permitted length of end shakes is 2x of the board width, also through shakes.</p>