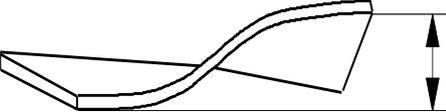
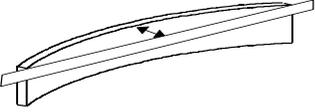
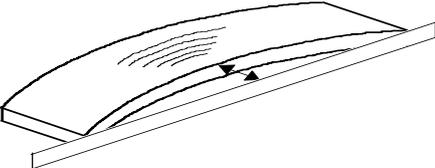
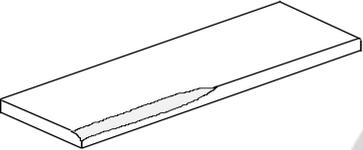
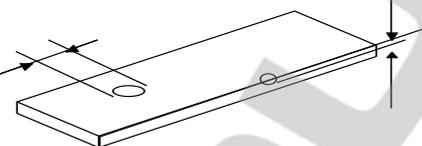
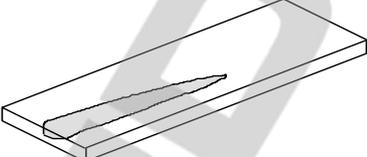
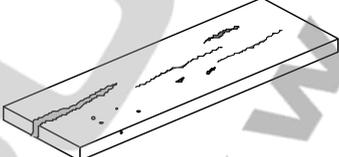


Date: 22.05.2017	ABC
Main profiles	Interior cladding, exterior cladding, flooring, decking, four-sides planed timber.
Slash (spike, splay) knots	No restrictions.
Sound knots	No restrictions.
Unsound knots (soft dark-coloured)	When the knot stays in, 1 knot per 2 m is permitted.
Bark-ringed knots	When the knot stays in, permitted without restrictions.
Dead knots (firm dark-coloured)	When the knot stays in, permitted without restrictions.
Loose knots or knotholes	Permitted in max. 20% of the volume. Not over 1 per 2 m. Not wider than 20% of the board width.
Max. permitted no. of knots per meter	No restrictions.
Checks	Permitted in max. 50% of the volume, max. 25% of the length, not wider than 0.5 mm. Through the board fissure not permitted.
End shakes	Max. permitted length is 2x of the board width, max. 30% of the volume, also through shakes.
Ring shakes	Not permitted.
Wane and mechanical damages	Permitted in max. 20% of the volume on hidden and unused side.
Resin pockets	No restrictions.
Bark pocket, scar	No restrictions.
Compression wood	Compression wood max. 40% of the volume.
Discoloration	Fungus is not permitted. Light blue stain or discoloration (dote) permitted in max. 20% of the volume.
Insect damage	Not permitted.
Moisture content	16 ± 2%
Surface quality	Max. permitted length of hit & miss surface on the visible sides is 2x of the board width. Hit & miss surface on the edges of the visible sides permitted in max. 10% of the volume, till 10% of the board width on the worst side.
Tolerance	Length: ± 10 mm unless specified otherwise. Thickness: ± 0.5 mm. Width: ± 0.5 mm. Max 5% deviation in quality grading allowed from total volume of 1 full pack.

<p>Twist</p> 	<p>8 mm per worst 2 m, provided usage of the material is not restricted.</p>
<p>Bow</p> 	<p>15 mm per worst 2 m, provided usage of the material is not restricted.</p>
<p>Edge bow (crook)</p> 	<p>6 mm per worst 2 m, provided usage of the material is not restricted.</p>
<p>Wane</p> 	<p>Permitted in max. 20% of the volume on hidden and unused side.</p>
<p>Knots</p> 	<p>For details on cross-sections see page 1.</p>
<p>Discoloration (rot, fungus, blue stain)</p> 	<p>Fungus is not permitted. Light blue stain or discoloration (dote) permitted in max. 20% of the volume.</p>
<p>Checks and end shakes</p> 	<p>Checks permitted in max. 50% of the volume, max. 25% of the length, not wider than 0.5 mm. Through the board fissure not permitted. Max. permitted length of end shakes is 2x of the board width, max. 30% of the volume, also through shakes.</p>