
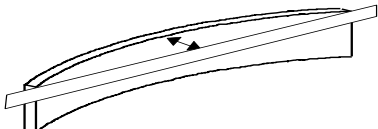
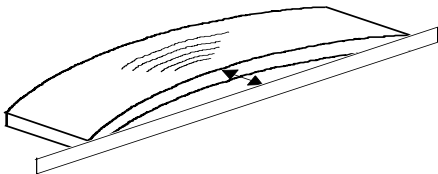
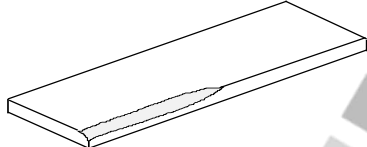
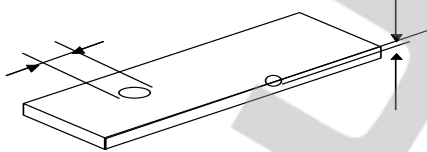
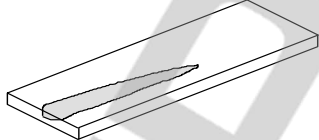
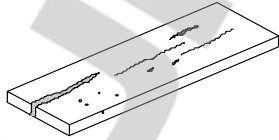


Date: 22.05.2017	AB
Main profiles	Interior cladding and flooring
Slash (spike, splay) knots	No restrictions.
Sound knots	Knots permitted, max. size 1/3 of the board width.
Unsound knots (soft dark-coloured)	Not permitted on the visible side. (occurs in pine)
Bark-ringed knots	Closed knot is permitted but not over 1/3 of the material width.
Dead knots (firm dark-coloured)	Not permitted.
Loose knots or knotholes	Not permitted on the visible side. Permitted on the edge provided no visible through hole shall remain after joining the tongue and groove. Knot defects not running through are permitted.
Max. permitted no. of knots per meter	No restrictions.
Checks	Permitted in max. 10% of the length, with the max. width not over 0.5 mm. No restrictions for the back side. Through the board fissure not permitted.
End shakes	Max. permitted length is the board width, also through shakes.
Ring shakes	Not permitted.
Wane and mechanical damages	Not permitted.
Resin pockets	Max. length: 50 mm or max. total length sum 200 mm, max. width not over 1 mm. Less than 10 mm not considered.
Bark pocket, scar	Not permitted.
Compression wood	Compression wood max. 20% of the volume.
Discoloration	Rot, blue stain and fungus not permitted.
Insect damage	Not permitted.
Moisture content	16 ± 2%. Special dry floor board 10 ± 2%.
Surface quality	Max. permitted length of hit & miss surface on visible side is the board width from the board ends.
Tolerance	Length: ± 10 mm unless specified otherwise. Thickness: ± 0.5 mm. Width: ± 0.5 mm. Max 5% deviation in quality grading allowed from total volume of 1 full pack.

<p>Twist</p> 	<p>8 mm per worst 2 m, provided usage of the material is not restricted.</p>
<p>Bow</p> 	<p>15 mm per worst 2 m, provided usage of the material is not restricted.</p>
<p>Edge bow (crook)</p> 	<p>6 mm per worst 2 m, provided usage of the material is not restricted.</p>
<p>Wane</p> 	<p>Not permitted.</p>
<p>Knots</p> 	<p>See the previous page.</p>
<p>Discoloration (rot, fungus, blue stain)</p> 	<p>Rot, blue stain and fungus not permitted.</p>
<p>Checks and end shakes</p> 	<p>Max. length of end shakes 10% of the length on the usable side, with the max. width not over 0.5 mm. No restrictions for the back side. Through the board fissure not permitted. Max. permitted length of end shakes is the board width, also through shakes.</p>