
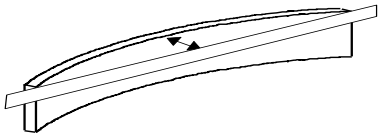
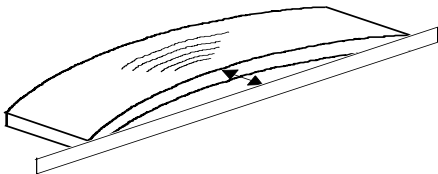
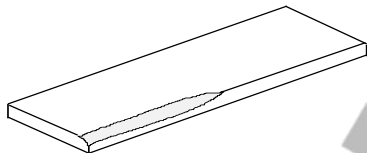
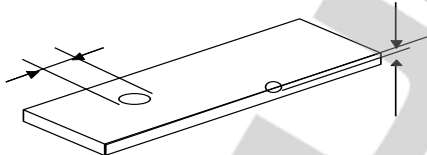
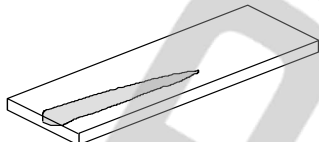
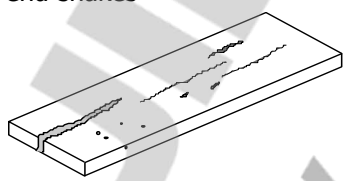


Date: 22.05.2017	A
Main profiles	Interior cladding and flooring.
Slash (spike, splay) knots	Permitted with the max. width of 1/5 of the board width.
Sound knots	Permitted with the max. width of 1/5 of the board width.
Unsound knots (soft dark-coloured)	Not permitted on the visible side. (occurs in pine)
Bark-ringed knots	On the visible side permitted few closed and with max size 1/10 of the board width. Less than 10 mm not considered.
Dead knots (firm dark-coloured)	Not permitted on the visible side.
Loose knots or knotholes	Not permitted on the visible side. Permitted on the edge provided no visible through hole shall remain after joining the tongue and groove, max width 1/10 of the board width. Knot defects not running through are permitted.
Max. permitted no. of knots per meter	No restrictions.
Checks	Checks and through fissures are not permitted.
End shakes	Max. permitted length ½ of the board width, max. 10% of the volume, also through shakes.
Ring shakes	Not permitted.
Wane and mechanical damages	Not permitted.
Resin pockets	Max. length: 25 mm or max. total length sum 100 mm, max. width not over 1 mm. Less than 10 mm not considered.
Bark pocket, scar	Not permitted.
Compression wood	Compression wood max. 20% of the volume.
Discoloration	Rot, blue stain and fungus not permitted.
Insect damage	Not permitted.
Moisture content	16 ± 2%. Special dry flooring 10 ± 2%.
Surface quality	Hit & miss surface on the visible side not permitted.
Tolerance	Length: ± 10 mm unless specified otherwise. Thickness: ± 0.5 mm. Width: ± 0.5 mm. Max 5% deviation in quality grading allowed from total volume of 1 full pack.

<p>Twist</p> 	<p>4 mm per worst 2 m, provided usage of the material is not restricted.</p>
<p>Bow</p> 	<p>10 mm per worst 2 m, provided usage of the material is not restricted.</p>
<p>Edge bow (crook)</p> 	<p>3 mm per worst 2 m, provided usage of the material is not restricted.</p>
<p>Wane</p> 	<p>Not permitted.</p>
<p>Knots</p> 	<p>See the previous page.</p>
<p>Discoloration (rot, fungus, blue stain)</p> 	<p>Rot, blue stain and fungus not permitted.</p>
<p>Checks and end shakes</p> 	<p>Checks and through fissures are not permitted. Max. permitted length of the end shakes $\frac{1}{2}$ of the board width, max. 10% of the volume, also through shakes.</p>